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**EUROPEAN PATENT SPECIFICATION**

**45** Date of publication of patent specification: 14.03.90

**51** Int. Cl.<sup>5</sup>: **A 61 L 15/16, A 61 L 27/00**

**21** Application number: 85106946.8

**22** Date of filing: 04.06.85

**54** A man-made skin composed of two layers: Collagen and a poly-alpha-amino acid.

**38** Priority: 11.06.84 JP 118276/84

**43** Date of publication of application:  
15.01.86 Bulletin 86/03

**45** Publication of the grant of the patent:  
14.03.90 Bulletin 90/11

**84** Designated Contracting States:  
BE CH DE FR GB IT LI NL SE

**56** References cited:  
FR-A-2 332 863  
FR-A-2 377 205  
US-A-3 800 792

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The file contains technical information  
submitted after the application was filed and  
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Courier Press, Leamington Spa, England.

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# Description

This invention relates to a man-made skin intended for a use in healing burns, cuts or wounds.

Collagen has so far been used for a man-made skin because of being effective in helping the growth of tissue cells. For example, a Japanese patent publication of which laid-open number is sho 50-141190 discloses the employment of a collagen-based non-woven fabric for a surgical material to protect wounds. However, the collagen based material is unable to stop oozing the body fluid and to hinder microorganisms from entering through it. Moreover, with the collagen-based material, epidermal cells are unable to regenerate where a third degree burn is caused or where a cut is made so deeply as no epidermis cell is left there.

Apart from those problems, a man-made skin needs to satisfy the following conditions. First of all, it must finally turn into part of the living skin after having a role in healing. A man-made skin has to promote the regeneration of dermis and epidermis from the surrounding normal tissue. An ideal man-made skin is required to have the following properties.

1. It has to be able to control the amount of evaporating moisture at an optimal rate.
2. It has to be moistened enough to help proliferation of tissue cells and have a good affinity with regenerating tissue.
3. It must not produce a toxic substance at the time enzymes cause a decomposition reaction.
4. It has to be able to completely shut out microorganisms from outside.

## Summary of the Invention

Under the circumstances, the present inventors made an extensive study to eliminate the drawbacks of conventional collagen-based surrogate skins and have finally succeeded in accomplishing the present invention. That is, the present invention relates to a man-made skin composed of two layers: collagen and a copoly- $\alpha$ -amino acid, which is characterized by sticking on a membrane of collagen sponge a membrane of a poly- $\alpha$ -amino acid which has a good affinity with tissue cells and an appropriate permeability for moisture and is a copolymer which has a hydrophilic moiety and a hydrophobic moiety together.

## Brief Description of the Drawings

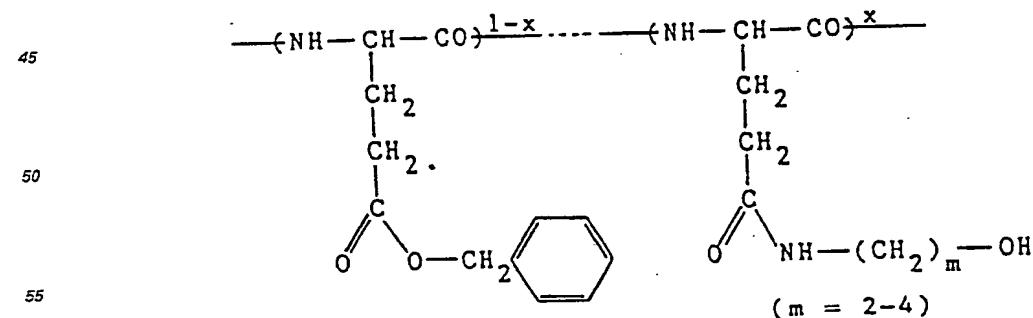
Fig. 1 is a cross-sectional view of a man-made skin according to the present invention;

Fig. 2 is a schematic diagram showing a progress that a wound is on its way to healing up by the use of said man-made skin; where the numeral 1 designates a collagen sponge sheet, the numeral 2 designates a poly- $\alpha$ -amino acid membrane, the numeral 3 designates the normal epidermis, the numeral 4 designates the endothelium and the numeral 5 designates an interface into which the epidermis has penetrated keeping on proliferation.

## Detailed Description of the Invention

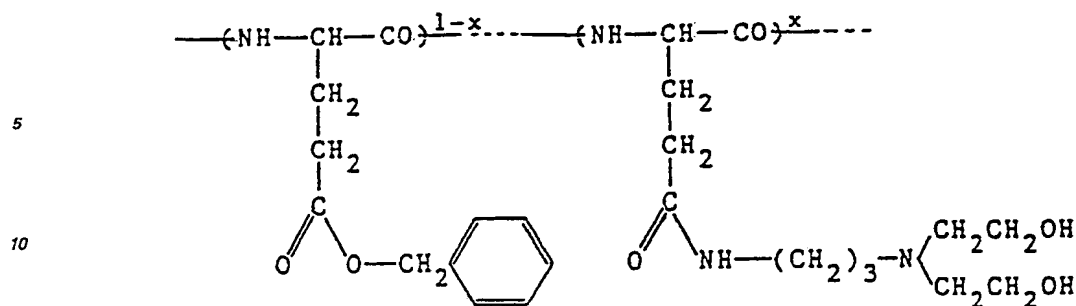
Copoly- $\alpha$ -amino acids prepared in the present work are composed of hydrophobic moiety and hydrophilic moiety, whose molecular weight is in the range of 100,000 to 200,000. These copolymer membranes have a good tissue compatibility and an appropriate permeability for moisture.

(1) Copoly( $\gamma$ -benzyl-L-glutamyl-N<sup>5</sup>-hydroxyalkyl-L-glutamine)

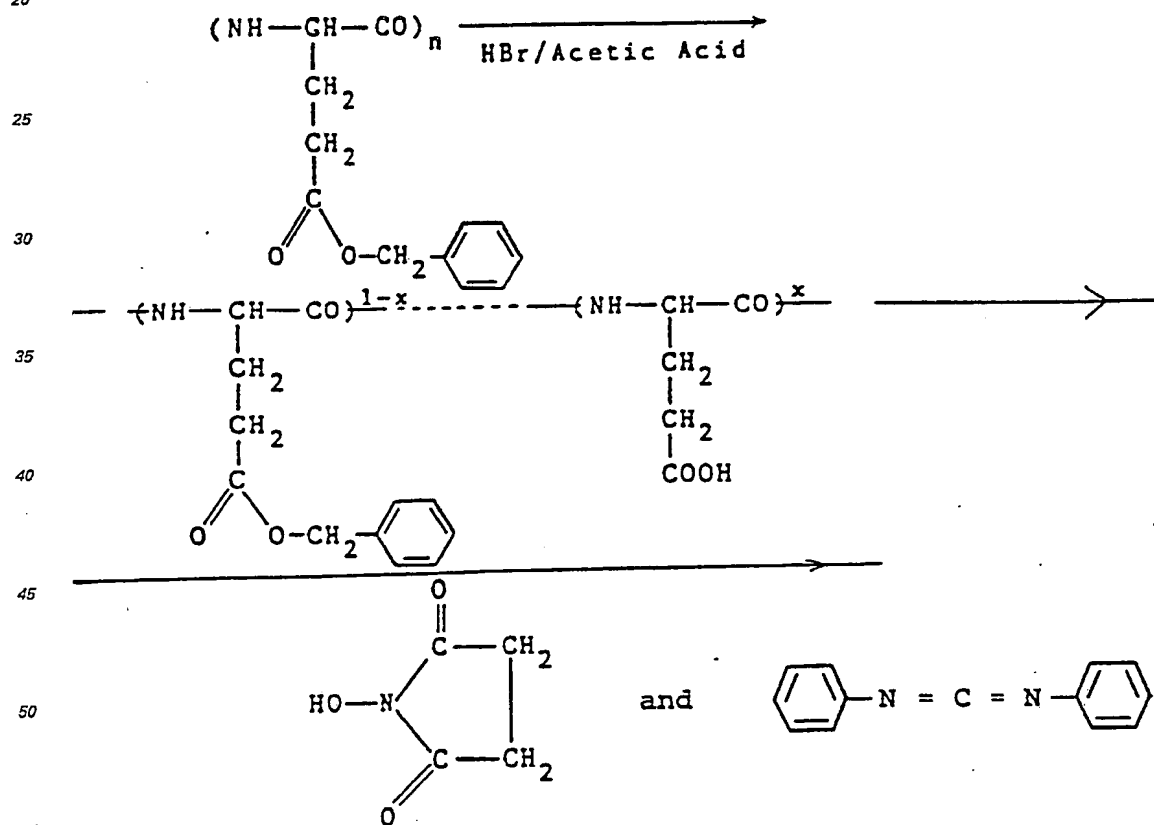


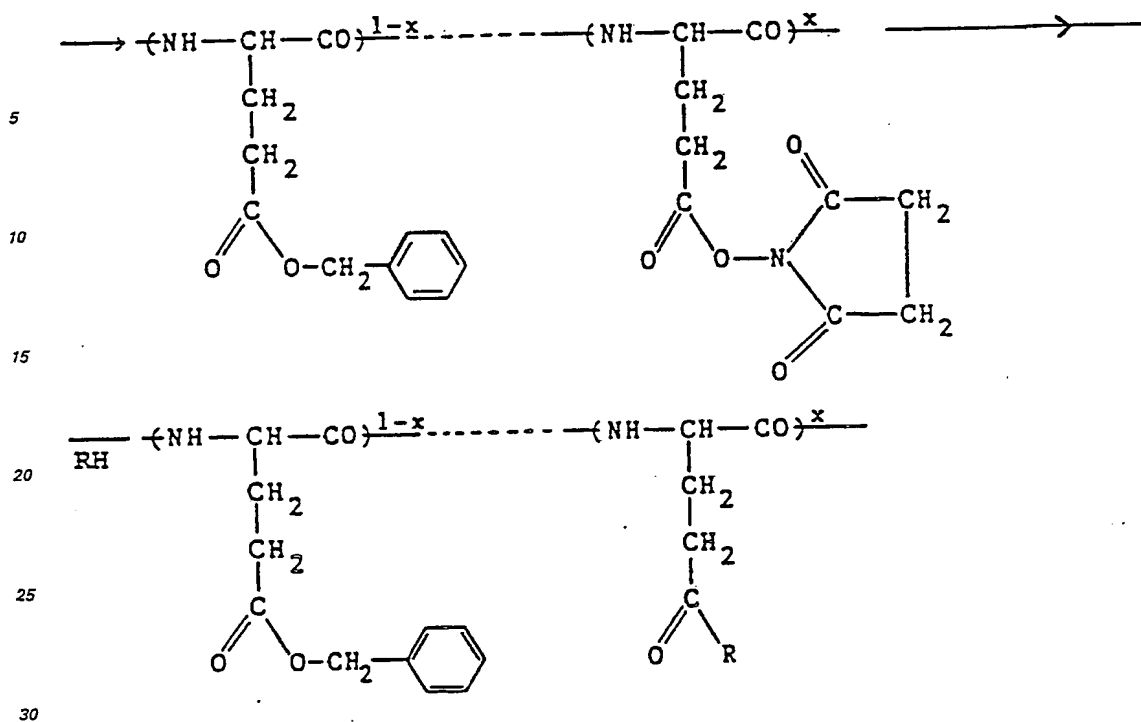
(2) Copoly( $\gamma$ -benzyl-L-glutamyl-N<sup>5</sup>-hydroxyethylaminopropyl-L-glutamine)

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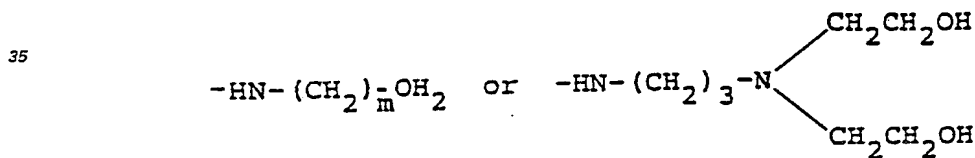


In the above formulae, x stands for a molar ratio of two glutamine derivatives contained in the copolymer. Meanwhile, the  $\gamma$ -benzyl-L-glutamate group brings about a hydrophobicity and the N<sup>6</sup>-hydroxyalkyl-L-glutamine group brings about a hydrophilicity. The present inventors have already published a process for synthesizing the copolymer in Journal of Polymer Science, Polymer Chemistry Edition, 27, 1289-1303 (1983). The synthesizing process is outlined by the following reaction equations.





where R stands for



Low molecular weight substance are allowed to pass through, the hydrated poly- $\alpha$ -amino acid membrane but microorganisms are blocked completely; therefore, the above conditions (1) and (4) can fully be satisfied. Moreover, fibroblasts were observed to proliferate normally on a poly- $\alpha$ -amino acid membrane having 20--40 percent of the hydrophilic amino acid residue, the condition (2) is also fully satisfied.

The poly- $\alpha$ -amino acid is slowly biodegraded into fragments inside a living body by a variety of peptidases, but when applied outside as a component of the man-made skin, it decomposes at an extremely slow rate because of scantiness of enzymes. From this reason, the decomposition rate is as small as negligible for about one or two months until a wound recovers. The lamination of a poly- $\alpha$ -amino acid membrane on a sheet of collagen sponge can merely be made with an organic solvent which can swell or dissolve both the components together in part.

Accordingly, the man-made skin of the present invention has a great advantage in the application to a living body; hence, it well satisfies the condition (3) at the same time. As apparent from the above, the poly- $\alpha$ -amino acid membrane of this invention satisfies all the conditions (1) to (4) required for a man-made skin at a time, which is able to be accomplished by the lamination of the poly- $\alpha$ -amino acid membrane and the collagen sponge sheet.

#### Example

A collagen solution is stirred vigorously by a homogenizer being kept below 20°C so as to form a cream-like viscous solution. A collagen sponge sheet (1) which constitutes an essential part of the man-made skin of this invention is prepared from the solution by lyophilization. The apparent density of the collagen sponge sheet is in the range 0.01 to 0.05 g/cm<sup>3</sup>; it is desirable to be in the range 0.02 to 0.03 g/cm<sup>3</sup>. The mean diameter of pores left in the sheet ranges from 20 to 200  $\mu$ m; it is preferable to be in the range 30 to 100  $\mu$ m. The thickness of the membrane can be changed at will so as to match for the depth of a wound;

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however, it commonly ranges from about 0.2 to about 0.3 mm.

It is desirable for a collagen sponge sheet to be cross-linked in advance by the use of an appropriate agent since the collagen sponge sheet becomes less soluble by cross-linking upon standing in contact with a wound. Glutaraldehyde, hexamethylene diisocyanate and the like can be enumerated as cross-linking agents. But hexamethylene diisocyanate is most preferable.

A poly- $\alpha$ -amino acid membrane (2) is prepared from a dimethyl formamide solution containing copoly( $\gamma$ -benzyl-L-glutamyl-N<sup>5</sup>-hydroxypropyl-L-glutamine) by the casting method.

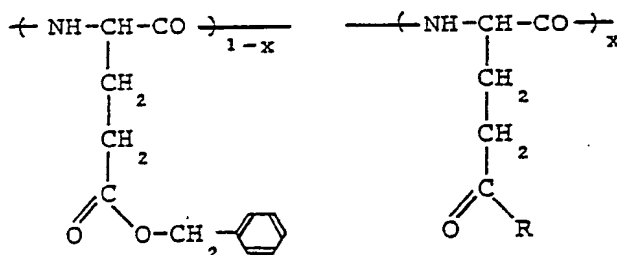
Subsequently, the collagen sponge sheet (1) and the copolymer membrane (2) are stuck together by virtue of an organic solvent which is able to swell or dissolve both the components together in part. Fig. 2 illustrates a condition in the progress of treatment in which a man-made skin thus obtained is applied on a wound where no epidermis cells are found.

The collagen sponge sheet and the poly- $\alpha$ -amino acid membrane both satisfy the conditions that they can prevent the leakage of the body fluid and the infection due to microorganisms from outside; in addition, they can keep an appropriate permeability for moisture, which is very essential for a man-made skin.

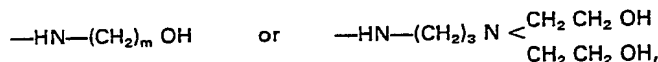
Thanks to those properties, the collagen sponge sheet is able to stay moist to such an extent that fibroblasts are able to proliferate three-dimensionally. What is more, because the poly- $\alpha$ -amino acid has excellent affinity with tissue cells, it helps the surrounding normal epidermis to grow and penetrate the interface (5) between the poly- $\alpha$ -amino acid membrane and a layer of fibroblasts growing inwardly in the collagen sponge. Like this, both the components work in association as an ideal man-made skin. When the surface of a wound is covered with the epidermis completely, the poly- $\alpha$ -amino acid membrane falls off by itself; in contrast with this, the collagen sponge sheet is gradually assimilated in the surrounding tissues after having played a general role as a dermis in the course of healing.

## Claims

1. A composite two-layer man-made skin comprising a collagen sponge sheet, and a moisture permeable poly- $\alpha$ -amino acid membrane having a good compatibility to tissue cells, said poly- $\alpha$ -amino acid membrane characterized by having the formula



wherein R represents



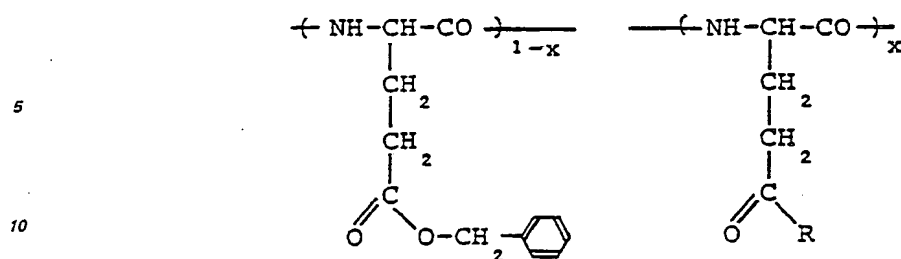
m is an integer of from 2 to 4, and x stands for a molar ratio of glutamine derivatives contained in the copolymer.

2. A man-made skin as set forth in Claim 1, in which said poly- $\alpha$ -amino acid is a copolymer which has a hydrophilic moiety and a hydrophobic moiety together.

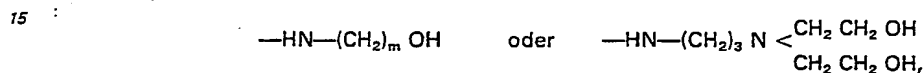
## Patentansprüche

1. Zweischichtige synthetische Verbundhaut, welche eine Kollagen-Schwammfolie bzw. einen Kollagen-Schwammfilm und eine feuchtigkeitsspermeable Poly- $\alpha$ -aminosäure-Membran mit guter Verträglichkeit gegenüber Gewebezellen enthält, wobei die Poly- $\alpha$ -aminosäure-Membran dadurch gekennzeichnet ist, daß sie die Formel:

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aufweist, worin R

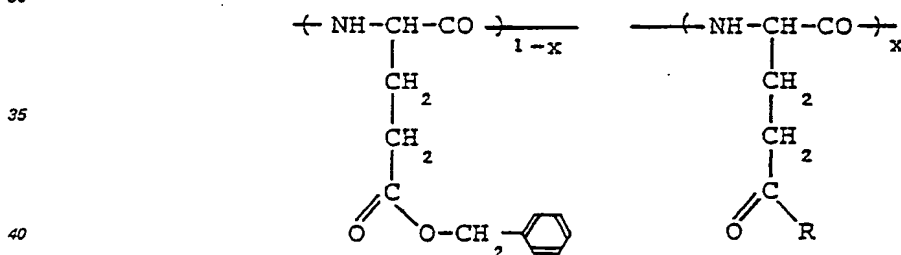


bedeutet, m eine ganze Zahl von 2 bis 4 bedeutet und x für das Molverhältnis der Glutaminderivate, die in dem Copolymer enthalten sind, steht.

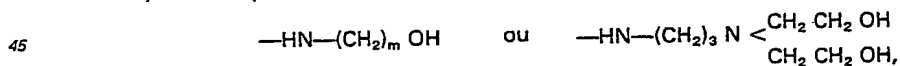
2. Synthetische Haut nach Anspruch 1, dadurch gekennzeichnet, daß die Poly- $\alpha$ -aminosäure ein Copolymer ist, welches gemeinsam einen hydrophilen Molekülteil und einen hydrophoben Molekülteil aufweist.

## Revendications

1. Peau artificielle composite à deux couches comprenant une feuille d'éponge de collagène et une membrane perméable à l'humidité d'acide poly- $\alpha$ -aminé ayant une bonne compatibilité avec les cellules tissulaires, cete membrane d'acide poly- $\alpha$ -aminé étant caractérisée en ce qu'elle a la formule



dans laquelle R représente



m est un entier de 2 à 4, et x est un rapport molaire de dérivés de glutamine contenus dans le copolymère.

2. Peau artificielle suivant la revendication 1, caractérisée en ce que cet acide poly- $\alpha$ -aminé est un copolymère qui a une partie hydrophile et une partie hydrophobe ensemble.

FIG. 1

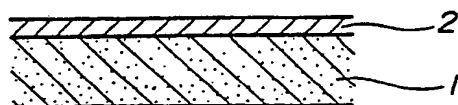


FIG. 2

